

# Test Reports

**Reactor Test Certificate**

**Customer** : M/s PGCIL Shunt Reactor  
**Object** : 50 MVA, 3 phase , 420 kV , Shunt Reactor  
**Work Order No.** : 66110-P-517-01  
**Transformer Serial No.** : 6006528  
**LOA Ref. No.** : C-14005-S119A-7/LOA-I/2250 DATED 22 /12 /2006



**PERFORMANCE** : The Reactor meets the contractual / guaranteed performance satisfactorily

**Test Duration** : 16 th 22 nd August 2008

**Date of Issue** : 23/06/2008

**Customer Representatives :**

Customer 1 Designation	Customer 2 Designation
Customer 3 Designation	Customer 4 Designation

**Prepared By :**

A.K.Singh

**Checked &  
Approved By :**

( P M Mathai ),  
Manager TTG

Note 1: The test certificate relates only to the item tested.

Note 2: The certificate shall not be reproduced except in full, without the written permission of TTG, BHEL, Bhopal

## Transformer Test Group

Ref : CG/2011/2012/3/683

Customer : M/s PGCIL

W.O.No : 66110-P-517-01

Serial No : 6006528

Applicable Standard : IS:2026

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## Transformer Test Group

**Ref ::** CG/2011/2012/3/683 **Customer :** M/s PGCL  
**W.O.No :** 66110-P-517-01 **Serial No :** 6006528  
**Applicable Standard :** IS:2026

## Electrical Parameters of the Transformer

**VOLTAGE CLASS** : 420 kV  
**PHASE** : Three  
**WINDING DESIGNATION** : HV  
**TERMINAL NOTATIONS** : U,V,W,N  
**RATED CAPACITY [MVA]** :  
**ONAN** : 50  
**RATED VOLTAGE[KV]** : 420  
**RATED CURRENT[A]** : 68.73  
**RATED FREQUENCY[HZ]** : 50  
**CONNECTIONS** : Three Phase

INSULATION LEVELS	LINE TERMINALS		NEUTRAL TERMINALS
HV	LI - 1300kVp SI : 1050kVp	AC - 230kVrms	LI - 550kVp

**TYPE OF TAP CHANGER** : NONE

## Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
W.O.No : 66110-P-517-01 Serial No : 6006528  
Applicable Standard : IS-2026

**MEASUREMENT OF WINDING RESISTANCE**

Date : 05-May-2012

Top Oil temp:- 35°C

Bot Oil temp:- 35°C

Avg Oil temp:- 35°C

**HV (420 kV) Winding Resistance in Ohms**

Phase	Terminal	At Test Temperature	At 75 °C
'U' Phase	V-N	3.0020	3.4467
'V' Phase	V-N	3.0040	3.4490
'W' Phase	W-N	2.9090	3.3400



Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS:2026

**MEASUREMENT OF INSULATION RESISTANCE**

Date : 22-Aug-2008

Insulation Resistance in MegaOhms (5 kV Megger)	
Measured Between	HV / Tank + E
Bottom Oil Temp. :36°C      Top Oil Temp. :36°C      Average Temp. :36°C	
15 Seconds	374
60 Seconds	776
600 Seconds	1640
PI Ratio 600/60	2.11

*Transformer Test Group*

Ref : CG/2011/2012/3/683

Customer : M/s PGCIL

W.O.No : 66110-P-517-01

Serial No : 6006528

Applicable Standard : IS-2026

**SEPARATE SOURCE VOLTAGE WITHSTAND TEST**

Date : 18-Aug-2008

Between	Frequency (Hz.)	KV(RMS)	Test Time [secs.]	Remarks
HV/Tank + E	50	230	60	Withstood

Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS:2026

**SWITCHING IMPULSE VOLTAGE WITHSTAND TEST**

Date : 04-May-2012

Switching Impulse Voltage Withstand Test

Ref: TTU/SIMP/SR/215308-08

Terminal Tested : HV( Phase - U;Phase - V;Phase - W)

Test Level : HV(SI:1050 kVp)

Polarity : [-] Negative

Tap Position : HV( no tap;no tap;no tap )



Terminal Tested : Phase - U Tap No :no tap					
Percent Level	Voltage Applied (kV)	Graphic Records			Result
		File Reference	Voltage	Current	
8/FW	766.4	TEST/POWERGRD/SUSOR_12.528	Channel-1	Channel-2	Withstood
100/FW	1046	TEST/POWERGRD/SUSOR_13.528	Channel-1	Channel-2	Withstood
100/FW	1050	TEST/POWERGRD/SUSOR_14.528	Channel-1	Channel-2	Withstood
100/FW	1050	TEST/POWERGRD/SUSOR_15.528	Channel-1	Channel-2	Withstood
Terminal Tested : Phase - V Tap No :no tap					
Percent Level	Voltage Applied (kV)	Graphic Records			Result
		File Reference	Voltage	Current	
8/FW	766.80	TEST/POWERGRD/SVSR_07.528	Channel-1	Channel-2	Withstood
100/FW	1050	TEST/POWERGRD/SVSR_08.528	Channel-1	Channel-2	Withstood
100/FW	1050	TEST/POWERGRD/SVSR_09.528	Channel-1	Channel-2	Withstood
100/FW	1050	TEST/POWERGRD/SVSR_10.528	Channel-1	Channel-2	Withstood
Terminal Tested : Phase - W Tap No :no tap					
Percent Level	Voltage Applied (kV)	Graphic Records			Result
		File Reference	Voltage	Current	
8/FW	766.8	TEST/POWERGRD/SVSR_02.528	Channel-1	Channel-2	Withstood
100/FW	1050	TEST/POWERGRD/SVSR_03.528	Channel-1	Channel-2	Withstood
100/FW	1050	TEST/POWERGRD/SVSR_04.528	Channel-1	Channel-2	Withstood
100/FW	1050	TEST/POWERGRD/SVSR_05.528	Channel-1	Channel-2	Withstood



Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS:2026

**LIGHTNING IMPULSE VOLTAGE WITHSTAND TEST**

Date : 11-May-2012

Lightning Impulse Voltage Withstand Test

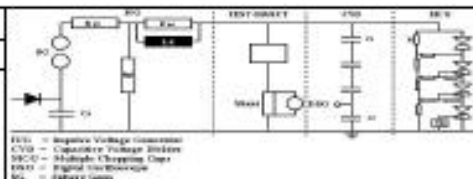
Ref: TTGLIMP3BU235408-08

Terminal Tested : HV( Phase - U;Phase - V;Phase - W)

Test Level : HV(PW:1300 kVp)

Polarity : [-] Negative

Tap Position : HV( no tap;no tap;no tap )



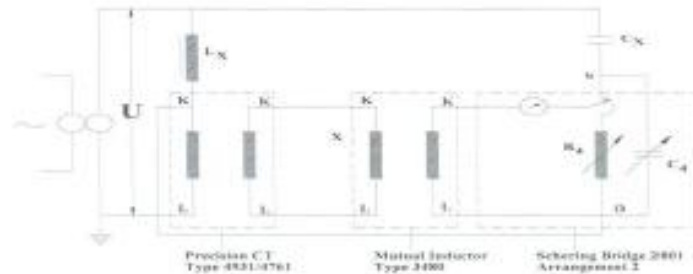
Terminal Tested : Phase - U Tap No :no tap					
Percent Level	Voltage Applied (kV)	Graphic Records			Result
		File Reference	Voltage	Current	
R/W	975	TEST/POWERGRD/LUSDR_17.528	Channel-1	Channel-2	Withstood
P/W	1306	TEST/POWERGRD/LUSDR_19.528	Channel-1	Channel-2	Withstood
P/W	1300	TEST/POWERGRD/LUSDR_20.528	Channel-1	Channel-2	Withstood
P/W	1306	TEST/POWERGRD/LUSDR_18.528	Channel-1	Channel-2	Withstood
Terminal Tested : Phase - V Tap No :no tap					
Percent Level	Voltage Applied (kV)	Graphic Records			Result
		File Reference	Voltage	Current	
R/W	973.90	TEST/POWERGRD/LVSDR_22.528	Channel-1	Channel-2	Withstood
P/W	1303	TEST/POWERGRD/LVSDR_24.528	Channel-1	Channel-2	Withstood
P/W	1303	TEST/POWERGRD/LVSDR_25.528	Channel-1	Channel-2	Withstood
P/W	1303	TEST/POWERGRD/LVSDR_23.528	Channel-1	Channel-2	Withstood
Terminal Tested : Phase - W Tap No :no tap					
Percent Level	Voltage Applied (kV)	Graphic Records			Result
		File Reference	Voltage	Current	
R/W	973.90	TEST/POWERGRD/1WSDR_27.528	Channel-1	Channel-2	Withstood
P/W	1301	TEST/POWERGRD/1WSDR_29.528	Channel-1	Channel-2	Withstood
P/W	1303	TEST/POWERGRD/1WSDR_30.528	Channel-1	Channel-2	Withstood
P/W	1301	TEST/POWERGRD/1WSDR_28.528	Channel-1	Channel-2	Withstood

Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS:2026

**MEASUREMENT OF LOAD LOSS AND IMPEDANCE VOLTAGE**

Date : 30-Mar-2012



Test Circuit for reactance and loss measurement

Where,  $L_x$  = Reactance of shunt reactor under test

- U1 = CT Ratio 20
- M3 = Mutual Inductance 1.0032 mH
- Cn = Capacitance of Standard Capacitor 50.915 pF
- C4 = Bridge Capacitance
- R4 = Bridge Resistance

Calculation of  $L_x$ , Impedance Z, Tan Delta & Loss

$L_x = M3/U1 \times C4 / Cn - H$ , Impedance  $Z = X = \omega L_x = 2\pi f L_x$  Ohms

Tan delta =  $1/\omega C4R4$ ; Loss at rated voltage  $P = U^2/Z \times \tan \delta \times 10^{-3}$  KW

Loss at rated current = (Rated current/ Test current)<sup>2</sup> x P KW

Reactance and loss measurement was carried out using Tettx Schering bridge type 2801 as per above figure

Bridge arrangement

CT Ratio	U1	20	
Mutual Inductance	M3	1.0032	mH
Capacitance of standard Capacitor	Cn	50.915	pF

## Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS:2026

## MEASUREMENT OF LOAD LOSS AND IMPEDANCE VOLTAGE

Date : 30-Mar-2012

## Loss and Impedance Measurement

Phase	Temp:	Test Voltage	Resistance	Capacitance	Impedance	Test Current	Tan Delta	Loss at rated Voltage
U	33.50	242.77	138.92	11.308	3499.63	69.37	0.002026	34.12
V	33.50	242.77	159.92	11.336	3509.06	69.18	0.0017556	29.49
W	33.50	242.77	301.92	11.322	3502.77	69.31	0.0009311	15.67

## Calculation of loss at 75 ° C and at rated current

Phase	Temp Coef	Losses at rated voltage and at 75° C KW	Losses at rated current and at 75 °C, KW
U	0.0465	35.39	35.39
V	0.0402	30.76	30.76
W	0.0319	16.71	16.71

Total Loss at rated current      83.0000      [kW]      Average Impedance      3504      Ohm  
 Guaranteed Loss      85      [kW]      Guaranteed Impedance      3528      Ohm

Note : Temp. co-efficient taken from similar Shunt Reactor W.O.No 64053-A -517-01 , Sl no 6006245 for PGCIL

Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS-2026

**TEMPERATURE RISE TEST**

Date : 11-May-2012

Measured no-load loss [kW][Po]	: 0
Measured load loss [kW] [Pk]	: 35.39
Total losses to be fed [kW] [Po + Pk]	: 35.39
Supply HV Short side.: RE Tap position . :	-
Rated Current	: A
Type of cooling	: ONAN [50 MVA]

Hour	INPUT			TEMPERATURES [°C]										
	kW	kV	A	t1	t2	t3	TAvg	I/L1	O/L1	ty	dty			
10:00		420		24.93	24.93	24.93	24.93	27.70	25.70	28.00	3.07			
11:00		420		25.60	25.60	25.60	25.60	28.40	26.30	29.00	3.40			
12:00		420		26.53	26.53	26.53	26.53	31.10	27.10	33.50	6.97			
13:00		420		27.23	27.23	27.23	27.23	35.30	29.10	37.50	10.27			
14:00		420		28.10	28.10	28.10	28.10	38.10	31.50	40.50	12.40			
15:00		420		28.67	28.67	28.67	28.67	40.80	33.30	43.50	14.83			
16:00		420		29.03	29.03	29.03	29.03	43.20	35.20	46.00	16.97			
17:00		420		28.90	28.90	28.90	28.90	45.00	36.20	47.50	18.60			
18:00		420		29.03	29.03	29.03	29.03	43.20	35.20	46.00	16.97			
19:00		420		29.00	29.00	29.00	29.00	47.90	38.30	52.00	23.00			
20:00		420		28.67	28.67	28.67	28.67	50.40	39.80	55.00	26.33			
21:00		420		28.53	28.53	28.53	28.53	50.50	40.00	55.00	26.47			
22:00		420		28.57	28.57	28.57	28.57	50.70	39.50	55.00	26.43			
23:00		420		28.63	28.63	28.63	28.63	50.90	40.30	55.00	26.37			
00:00		420		28.27	28.27	28.27	28.27	51.80	40.80	57.00	28.73			
01:00		420		27.87	27.87	27.87	27.87	52.30	41.20	57.50	29.63			
02:00		420		27.87	27.87	27.87	27.87	53.20	42.50	58.50	30.63			
03:00		420		27.53	27.53	27.53	27.53	53.50	42.60	59.00	31.47			
04:00		420		27.03	27.03	27.03	27.03	54.60	43.20	59.00	31.97			
05:00		420		26.90	26.90	26.90	26.90	54.60	43.60	59.50	32.60			
06:00		420		26.63	26.63	26.63	26.63	55.00	43.40	60.00	33.37			

t1..... t3 : Ambient Temperature  
 t [Avg] : Avg. Ambient Temp.  
 I/L1.....I/L2 : Cooler Inlet Temp.  
 O/L1..O/L2: Cooler Outlet Temp.  
 ty : Top Oil Temperature  
 D ty : Top Oil Temp. Rise

Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS-2026

**TEMPERATURE RISE TEST**

Date : 11-May-2012

Measured no-load loss [kW][Po]	: 0
Measured load loss [kW] [Pk]	: 35.39
Total losses to be fed [kW] [Po + Pk]	: 35.39
Supply HV Short side.: RE Tap position . :	-
Rated Current	: A
Type of cooling	: ONAN [50 MVA]

INPUT				TEMPERATURES [°C]										
Hour	kW	kV	A	t1	t2	t3	TAvg	I/L1	O/L1	ty	dty			
07:00		420		26.30	26.30	26.30	26.30	55.30	43.70	60.50	34.20			
08:00		420		27.27	27.27	27.27	27.27	56.40	44.50	62.00	34.73			
09:00		420		27.80	27.80	27.80	27.80	56.80	44.90	62.50	34.70			
10:00	45	420		28.33	28.33	28.33	28.33	57.60	45.90	63.00	34.67			

**HV Winding ShutDown Phase 1**

t1..... t3 : Ambient Temperature	I/L1.....I/L2 : Cooler Inlet Temp.	ty : Top Oil Temperature
t [Avg] : Avg. Ambient Temp.	O/L1..O/L2: Cooler Outlet Temp.	D ty : Top Oil Temp. Rise

Transformer Test Group

Ref : CG/2011/2012/3/683

Customer : M/s PGCIL

W.O.No : 66110-P-517-01

Serial No : 6006528

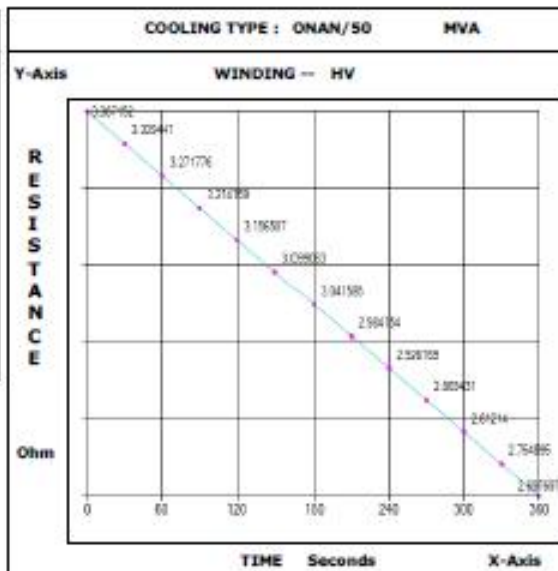
Applicable Standard : IS:2026

TEMPERATURE RISE TEST

Date : 11-May-2012

RESISTANCE - TIME CURVE

Time [Sec]	HV R [Ohm]	Ext.Pol. R[Ohm]
0		3.387152
30	3.32	3.329441
60	3.27	3.271776
90	3.21	3.214159
120	3.18	3.156587
150	3.14	3.099063
180	3.00	3.041585
210	2.97	2.984154
240	2.93	2.926769
270	2.86	2.869431
300	2.82	2.812140
330	2.76	2.754895
360	2.70	2.697697



## Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS:2026

**TEMPERATURE RISE TEST**

Date : 11-May-2012

Temperatur Rise Test				
<b>DETERMINATION OF TOP OIL TEMP. RISE</b>			HV	
Reference Power	MVA			
Top Oil Temp. Rise at Total Losses	°C	34.67		
Cooler Inlet Temp. [1st group]	°C	57.60		
Cooler Outlet Temp. [1st group]	°C	45.90		
Avg. Top Oil Temp. Rise at steady state condn.	°C	28.82		
Corrected Top Oil Temp. Rise to the Input Rated Loss	°C	34.67		
<b>DETERMINATION OF WINDING TEMP. RISE</b>			HV	
Reference Power	MVA	ONAN/50		
Top Oil Temp. Rated Current	°C	34.67		
Cooler Inlet Temp. [1st group]	°C	57.60		
Cooler Outlet Temp. [1st group]	°C	45.90		
Avg. Top Oil Temp. at Time of Shutoff	°C	28.82		
Reference Cold Resistance at :00.0°C	Ohms	3.002		
Winding Resis. at Switchoff From (Cooling Curve)	Ohms	3.387152		
Winding Temp. at Switchoff	°C	41.31		
Gradient	°C	12.49		
<b>RESULTS</b>			HV	
Top Oil Temp. Rise	°C	34.67		
Winding Temp. Rise	°C	41.31		
<b>GUAR. VALUE</b>	Top Oil Temperature Rise	MVA	40	
	Mean Winding Temp. Rise	MVA	45	





Ref :	CG/2011/2012/3/683	Customer :	M/s PGCIL
W.O.No :	66110-P-517-01	Serial No :	6006528
Applicable Standard :	IS-2026		

**9) MEASUREMENT OF ACOUSTIC NOISE LEVEL**

Date : 05-May-2012

50 MVAR SHUNT REACTOR

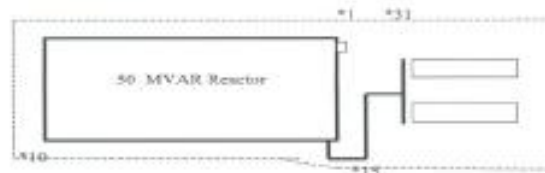


FIGURE 11

Noise level measured in accordance with specification :	<b>NEMA-TR1</b>
when viewed from above at a distance of <u>0.2</u> meter from the periphery of the principal radiating surface and distance between two points is <u>0.2</u> meter.	

Background Noise[dB] : 45

Point No	Ambient	
	1/3 rd	2/3 rd
1	69.7	71.5
1	69.7	71.5
1	69.7	71.5
1	69.7	71.5
2	73.5	71.6
2	73.5	71.6
2	73.5	71.6
2	73.5	71.6
3	73.7	75.7
3	73.7	75.7
3	73.7	75.7
3	73.7	75.7
4	76	75
4	76	75
4	76	75
4	76	75
5	73.1	72.2
5	73.1	72.2
5	73.1	72.2

*Transformer Test Group*

Ref : CG/2011/2012/3/683

Customer : M/s PGCIL

W.O.No : 66110-P-517-01

Serial No : 6006528

Applicable Standard : IS:2026

**9) MEASUREMENT OF ACOUSTIC NOISE LEVEL**

Date : 05-May-2012

5	73.1	72.2
6	76.8	74.1
6	76.8	74.1
6	76.8	74.1
6	76.8	74.1
<b>Mean:-</b>	<b>74</b>	<b>74</b>

## Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
W.O.No : 66110-P-517-01 Serial No : 6006528  
Applicable Standard : IS-2026

**DGA TEST ON OIL**

Date : 07-Apr-2012

**DGA Test[Before Heat Run Test/After Heat Run Test]**

Test Conducted	Before Heat Run Test	After Heat Run test
Total Gas Contents ml Gas/100 ml oil	1.0	1.0
Gas Constituents [ppm]		
Methane [CH <sub>4</sub> ]	Nil	Traces
Ethylene [C <sub>2</sub> H <sub>4</sub> ]	Nil	Nil
Ethane [C <sub>2</sub> H <sub>6</sub> ]	Nil	Nil
Acetylene [C <sub>2</sub> H <sub>2</sub> ]	Nil	Nil
Hydrogen [H <sub>2</sub> ]	0.17	0.62
Carbon monoxide [CO]		
Carbon dioxide [CO <sub>2</sub> ]		

**Transformer Test Group**

Ref : CG/2011/2012/3/683

Customer : M/s PGCIL

W.O.No : 66110-P-517-01

Serial No : 6006528

Applicable Standard : IS:2026

**MEASUREMENT OF ZERO PHASE SEQUENCE IMPEDANCE**

Date : 04-May-2012

**Zero Sequence Reactance**

Base : 50 MVA

Between	Tap Position	Rated Voltage kV	Rated Current Amps	Test Voltage kV	Test Current Amps	Test Frequency Hz	X <sub>0</sub> Ohms
U+V+W+N	-	420	68.73	63.9	56.25	49.7	3,428.57

*Transformer Test Group*

<b>Ref :</b>	CG/2011/2012/3/683	<b>Customer :</b>	M/s PGCIL
<b>W.O.No :</b>	66110-P-517-01	<b>Serial No :</b>	6006528
<b>Applicable Standard :</b>	IS:2026		

**ISOLATION TEST**

**Date :** 22-Aug-2008

**Isolation Test**

**3.5 KV DC applied for 60 seconds , between core to end frame , core to tank and end frame to tank.The reactor withstood the test satisfactorily.**

Transformer Test Group

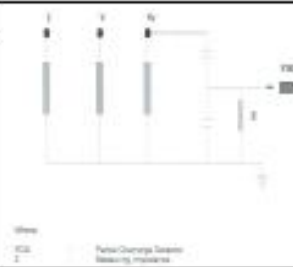
Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS:2026

**INDUCED OVER VOLTAGE WITHSTAND TEST WITH PARTIAL DISCHARGE MEASUREMENT (WITHOUT LINE CURRENT)**

Date : 09-May-2012

Induced Over Voltage Withstand test with Partial Discharge measurement.

The test was performed in a single phase connection as shown below. The voltage of line terminal of each voltage winding was raised phase by phase to 364 kv above earth using a high voltage testing transformer. Each time the voltage was held constant for a duration of 30 minutes during which the partial discharge were monitored. The supply frequency during the test was 160 Hz.



**PD Calibration**

Before the application of test voltage, the measuring channel from each terminal under test was calibrated with repetitive pulses of 500 pC between the terminal & earth. The calibration factor (s) K, established for each channel as tabulated below, were used for the evaluation of the results during the test.

Terminals	Charge Injected pC	Charge Measured pC	Calibration Factor k*
HV	HV	HV	HV
U	500	50	10.0
V	500	50	10.0
W	500	50	10.0

Test Result					Remark
Test Voltage kV	Time after start Min	Partial Discharge Level pC on			
		U Phase	V Phase	W Phase	Measured PD values are within the specified limit.
		HV	HV	HV	
		Back Ground Noise			
364	0	60	40	40	
364	5	50	40	40	
364	10	40	40	40	
364	15	40	40	40	
364	20	40	40	40	
364	25	40	40	40	
364	30	40	30	40	
		Back Ground PD Level <=10 PC			

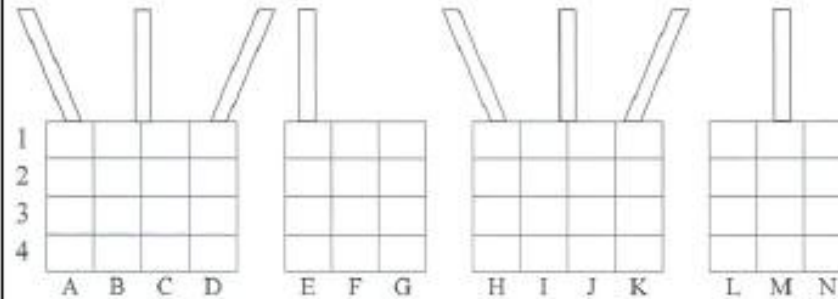
K\* = Calibration Charge Injected (pC) / Measured Charge at Test Tap (pC)

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS-2026

**VIBRATIONS LEVEL MEASUREMENT**

Date : 21-Jun-2012

Vibration level measurements were carried out on the above reactor on 17.08.2008. The locations of measurements and test results are given below. The job was energized and the rated voltage at the time of measurement. The test was conducted in presence of TTG engineers and customers representative.



Vibration Levels in Microns (Peak to Peak)

Guaranteed value 200 Microns maximum (Peak to Peak)

Average Guaranteed value 60 Microns maximum (Peak to Peak)

Location	A	B	C	D	E	F	G	H	I	J	K	L	M	N
1	6	13	16	13	5	30	8	8	5	5	10	14	32	11
2	13	9	13	5	5	28	11	5	10	5	7	14	20	15
3	8	7	17	9	10	32	10	5	5	7	13	32	40	15
4	15	6	30	8	6	27	5	7	5	10	5	20	25	10

Average Guaranteed value 12.95 Microns maximum (Peak to Peak)

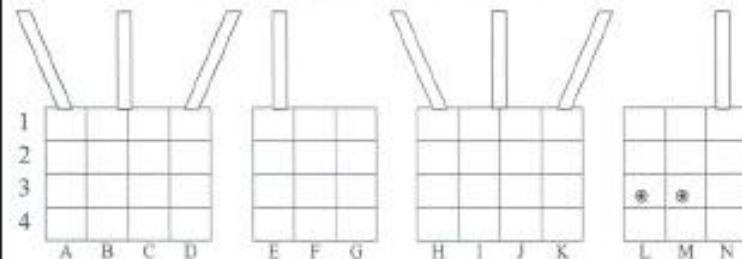
Test Result : Satisfactory.

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS:2026

**MEASUREMENT OF DYNAMIC STRESS**

Date : 21-Jun-2012

Dynamic stress level measurements were carried out on the above reactor on 17.08.2008. The locations of measurements and test results are given below. The job was energized at the rated voltage at the time of measurement. The test was conducted in presence of TTG engineers and customer representatives.



⊗ Location of strain gauge.

(Guaranteed stress value 20 N/mm<sup>2</sup> maximum)

Location	Direction	Micro Strain	Stress
L3	Horizontal	1	0.294
L3	Vertical	2	0.588
H3	Horizontal	7	2.058
H3	Vertical	3	0.882

Test Result : Satisfactory.



**Transformer Test Group**

Ref : CG/2011/2012/3/683

Customer : M/s PGCIL

W.O.No : 66110-P-517-01

Serial No : 6006528

Applicable Standard : IS-2026

**MEASUREMENT OF IMPEDANCE METHOD BY V/I METHOD**

Date : 21-Jun-2012

Rated Current	Measured Current in Amp	Measured Voltage in kV	Measured Frequency in Hz	% Impedance in $\Omega$
10 Ampere	10	4.47	49.4	452.43
60 Ampere	60	26.1	49.3	441.18

## Transformer Test Group

Ref : CG/2011/2012/3/683 Customer : M/s PGCIL  
 W.O.No : 66110-P-517-01 Serial No : 6006528  
 Applicable Standard : IS-2026

**SUMMARY OF TESTS**

Date : 11-May-2012

**Summary Of Test Results**

Sr. No.	Particular	Guaranteed	Measured	Remarks
1	Loss at 1.0 p.u. current and voltage at 75 °C, kW	85 Max	82.78	Satisfactory
2	Impedance at rated voltage, O	3528 (+0% to -5% Tol.)	3504.13	Satisfactory
3	Partial Discharge level. pC	500 Max.	60.00	Satisfactory

**Summary For Temperature Rise Test**

Sr. No.	Particular	Guaranteed	Measured	Remarks
1	Top Oil Rise [°C]	50	34.6	Satisfactory
2	Mean Winding Rise [°C]	55	42.22	Satisfactory



## SHUNT REACTOR TEST REPORT

### Reactor Details

Work Order No. : T0002

Serial No. : T0001

Customer : Prolific Systems & technologies Pvt. Ltd.

Customer Reference : PPR00001

Unit : 1

Rating : 100MVA

Reference Standard : IS:2026

Testing Date : 24-03-2012

Inspection Date :

Transformer Type : Reactor Transformer

Manufacturer : ABC Corp. Pvt. Ltd.

Note : The Transformer tested as per instructions.

Prepared By :  
Admin Admin

Verified and Approved By :  
Testing Engineer

Witnessed By :  
Customer Representative



## SHUNT REACTOR TEST REPORT

Work Order No : T0002

Serial No : T0001

Customer : Prolific Systems & technologies Pvt. Ltd.

Test Date : 24-03-2012

### Reactor Parameters

Power : 1,000

Phases : 3

Voltage : 150

Total Rdc : 2

Unit : 1

Winding Connection : STAR

Flux : 20

Frequency : 50

No. Of Limbs : 3

Power Source :

Plot Upper Limit : 100

Rated Current : 450.00

Plot Lower Limit : 10

I<sub>nom</sub> : 636.40

Phase Tested : 3

I<sub>max</sub> : 954.59

Note : Note 1

Prepared By :  
Testing Engineer

Verified and Approved By :  
Admin Admin1

Witnessed By :  
Customer Representative



# SHUNT REACTOR TEST REPORT

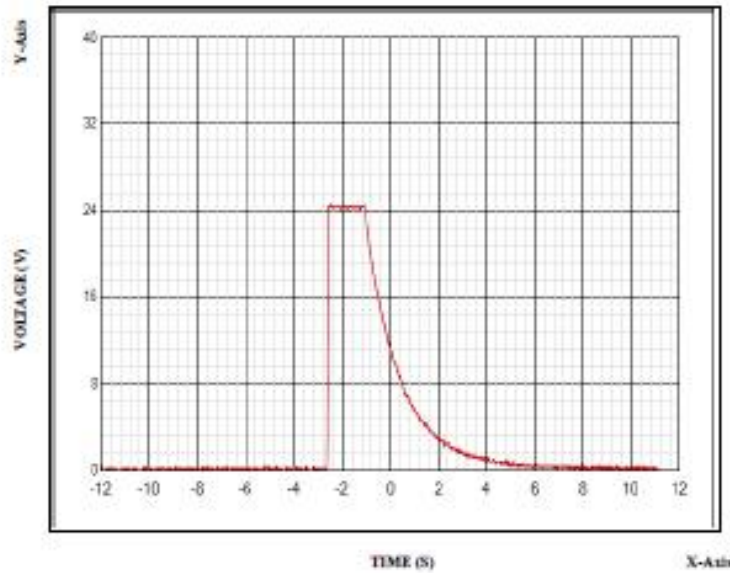
Work Order No. : T0002

Serial No. : T0001

Customer : Profit Systems & technologies Pvt. Ltd.

Test Date : 24-05-2012

## Linearity Report - Voltage Vs Time Graph



Prepared By :  
Admin Admin

Verified and Approved By :  
Testing Engineer

Witnessed By :  
Customer Representative